

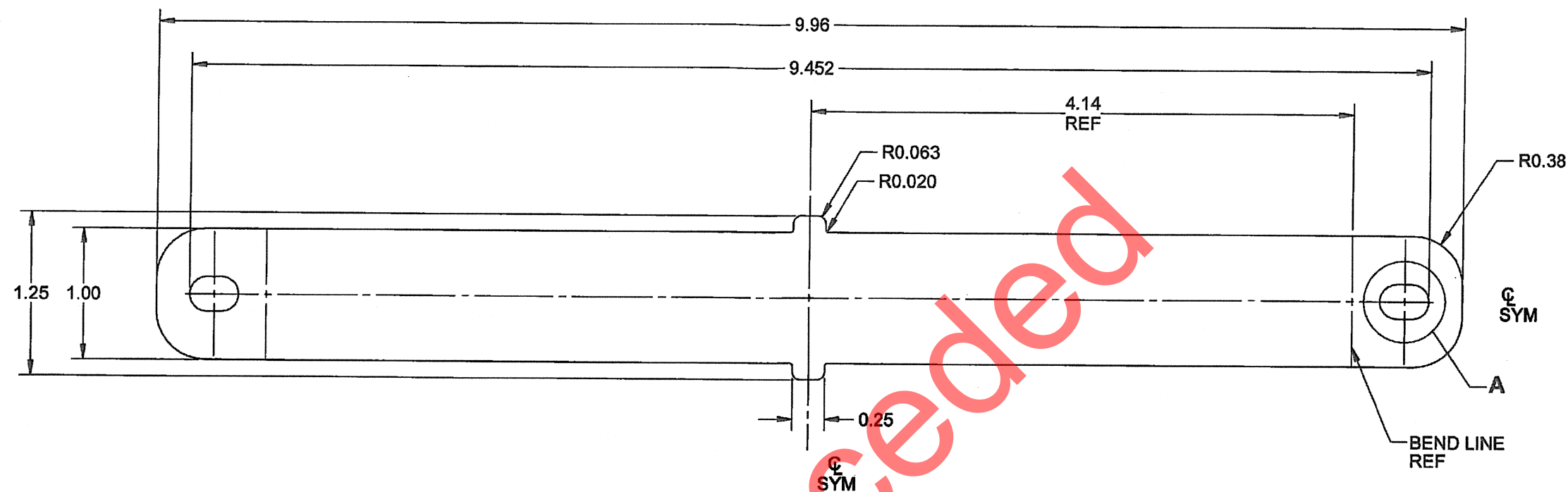
D5718-1 BEARPAW CLAMP

- NOTES:
- 1) MATERIAL: MAKE FROM D5718-1F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.26 lbs

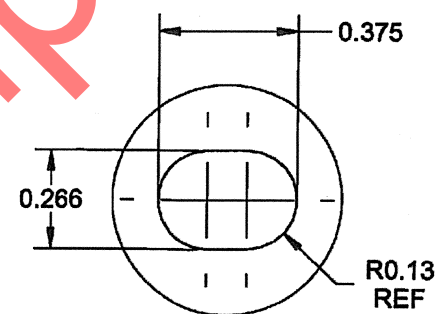
RELEASED
2019-09-27
ECN 19-605

APPROVED

A	NEW ISSUE		RF	19.07.19
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. HILLSBORO, OR		
DRAWN	RF			
CHECKED	PM	DRAWING NO. D5718		REV. A
MFG. APPR.	DD			SHEET 1 OF 4
APPROVED	VS	TITLE		SCALE
DE APPR.	DS	BEARPAW CLAMP		NTS
DATE	19.07.19		COPYRIGHT © 2019 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



D5718-1F BEARPAW CLAMP



DETAIL A
SCALE: 2X

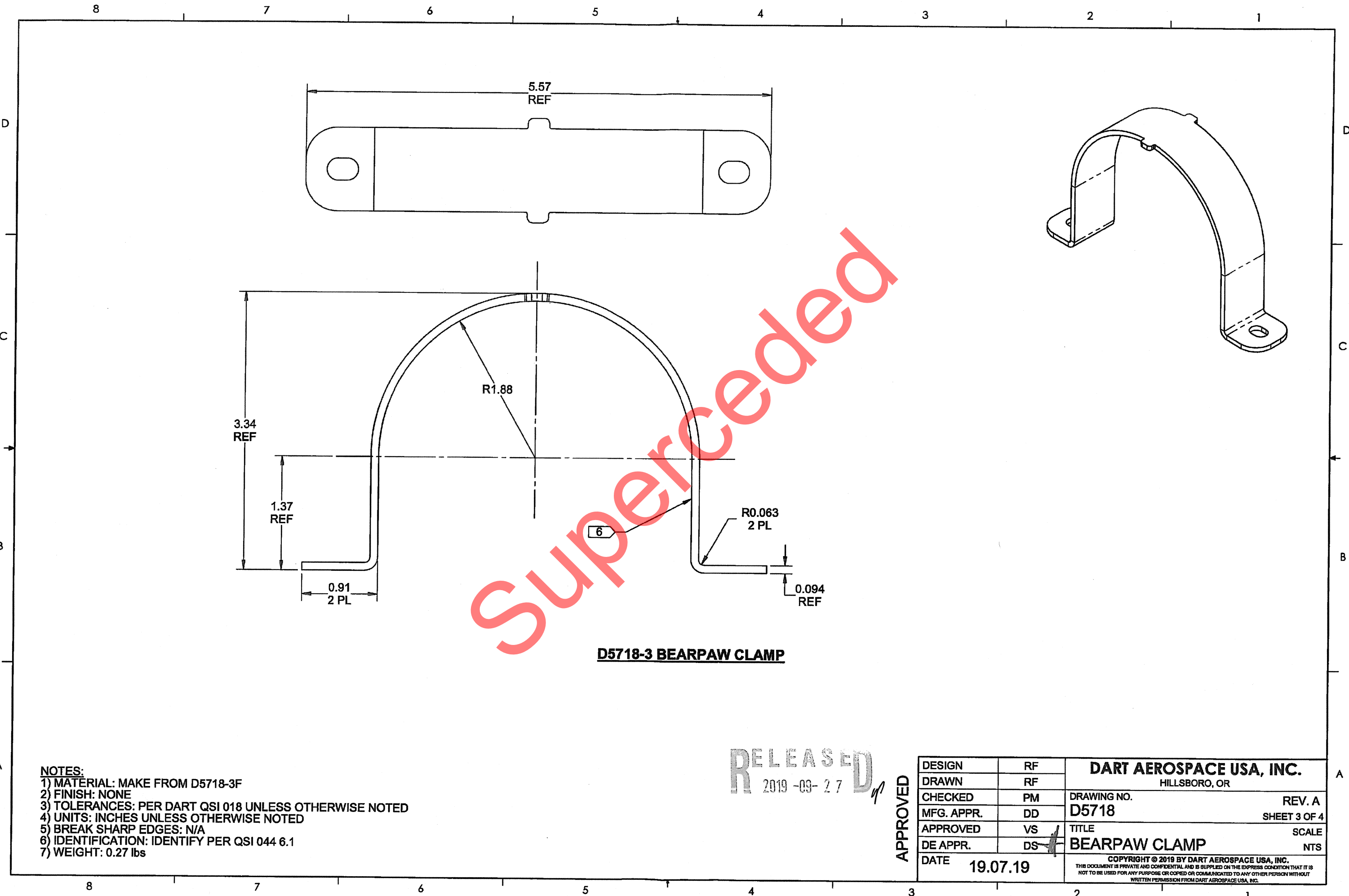
RELEASED
2019-09-27

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET
ANNEALED 2B FINISH, 13 GAUGE (0.094 THICK)
PER AMS 5513 (304) OR 5524 (316)
OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S13GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.26 lbs

APPROVED

DESIGN	RF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	RF		
CHECKED	PM	DRAWING NO. D5718	REV. A
MFG. APPR.	DD	SHEET 2 OF 4	
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	BEARPAW CLAMP	NTS
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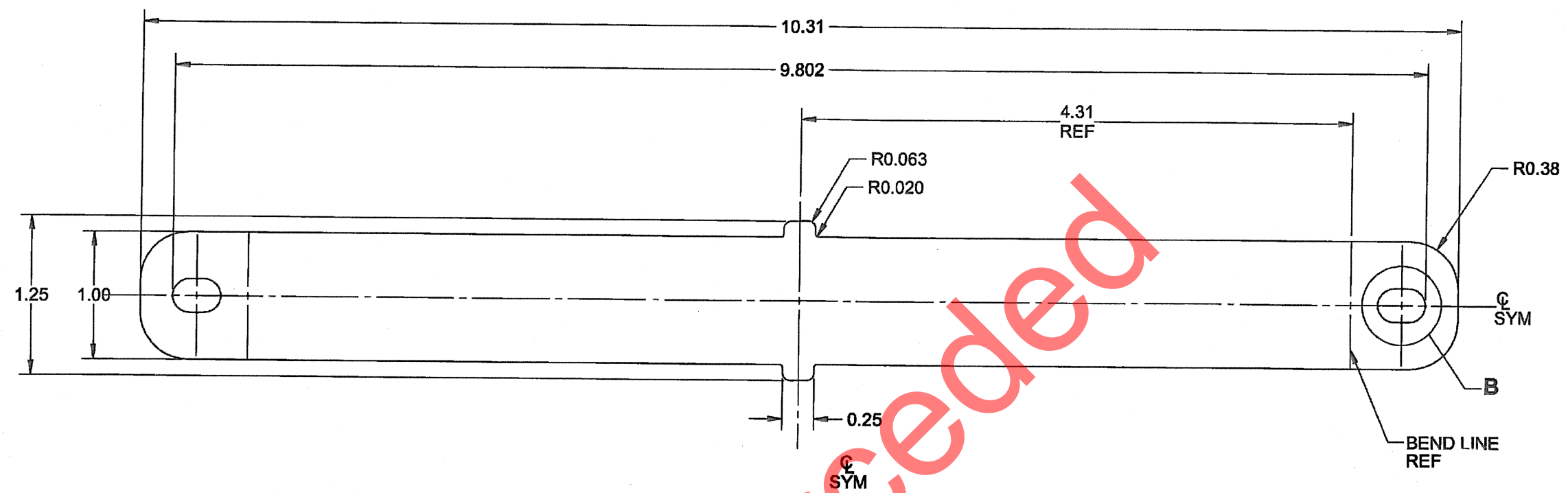
- NOTES:
- 1) MATERIAL: MAKE FROM D5718-3F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.27 lbs

RELEASED
2019-09-27

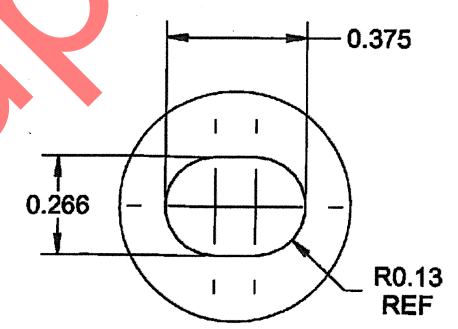
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DRAWN	RF		
CHECKED	PM	DRAWING NO. D5718	REV. A
MFG. APPR.	DD		SHEET 3 OF 4
APPROVED	VS	TITLE BEARPAW CLAMP	SCALE
DE APPR.	DS		NTS
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D5718-3F BEARPAW CLAMP



DETAIL B
SCALE: 2X

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET
ANNEALED 2B FINISH, 13 GAUGE (0.094 THICK)
PER AMS 5513 (304) OR 5524 (316)
OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S13GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.27 lbs

RELEASED
2019-09-27

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DESIGN	RF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	RF		
CHECKED	PM	DRAWING NO. D5718	REV. A
MFG. APPR.	DD		SHEET 4 OF 4
APPROVED	VS	TITLE	SCALE
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